



Rose Engine Butler

Installation and Checkout List

Step	Task	Status	
		Pass	Fail
1	Follow the System Installation and Setup instructions at support.roseenginebutler.com .		
2	After rebooting, LinuxCNC with the Rose Engine Butler system starts		
3	Settings for Axis Scaling are correct		
4	Test axis on Channel 00 G1 W0.1 F1 G1 W-0.1 F1		
5	Test axis on Channel 01 G1 Z0.1 F1 G1 Z-0.1 F1		
6	Test axis on Channel 02 G1 U0.1 F1 G1 U-0.1 F1		
7	Test axis on Channel 03 G1 V0.1 F1 G1 V-0.1 F1		
8	Test axis on Channel 04 G1 X0.1 F1 G1 X-0.1 F1		
9	Test axis on Channel 05 G1 B90 F600 G1 B-90 F600		
10	Test axis on Channel 06 M3 S3 \$0 M5 M4 S3 \$0 M5		
11	Test axis on Channel 07 M3 S3 \$1 M5 M4 S3 \$1 M5		